

<b>Brookhaven National Laboratory</b> <b>National Synchrotron Light Source</b>		<b>Number:</b> LS-PPS-0035	<b>Revision:</b> A
		<b>Effective:</b> 10/14/03	<b>Page 1 of 2</b>
<b>Subject: U2A Laser Interlock Test Procedure</b>			
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\*Original Document contains approved signatures.

[Revision/Periodic Review Log](#)

Test Date:	Test Result: <input type="checkbox"/> Passed <input type="checkbox"/> Failed
Test Reason:	
Tester 1:	Assistant 1:

Turn Off Laser Power supply prior to commencing test procedure.

1. Search the hutch area and assure no one other than test personnel are present.
2. **Internal Shutter Control Test** (use the laser control switch next to the laser shutter):

Remain in the hutch and Close the hutch door.

Attempt to open the shutter by pressing the shutter reset switch.

The shutter Opens

Green indicator comes ON

Close the shutter by turning the shutter L/O switch.

The shutter Closes

Green indicator goes OFF

3. Open the hutch door.

Press the shutter reset switch

The shutter does not Open.

4. Close the hutch door and press the shutter reset switch

The shutter Opens

Open the hutch door.

The shutter Closes

Close the hutch door.

The laser shutter does not automatically Open.

5. Close the hutch door and open the shutter.  
Turn the Laser Shutter Lockout switch to the OFF position.

The shutter Closes

Turn the Laser Lockout switch to the ON position.

The laser shutter does not automatically Open.

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6. **External Shutter Control Test** (use the remote laser control key switch outside of the hutch):

Remain outside the hutch and Close the hutch door.

Turn the shutter reset key to open the shutter.

The shutter Opens

Red LED on Control Box comes ON

Open the door to Close the shutter.

Red LED on Control Box goes OFF

7. With the hutch door Open, Turn the shutter reset key to open the shutter.

The shutter does not Open.

Red LED on Control Box does not stay ON

8. Close the hutch door and Turn the shutter reset key to open the shutter.

The shutter Opens

Red LED on Control Box comes ON

Open the hutch door.

The shutter Closes

Red LED on Control Box goes OFF

Close the hutch door

The laser shutter does not automatically Open

9. One person remains in the hutch. Close the hutch door and open the shutter.  
Turn the Laser Shutter Lockout switch to the OFF position.

The shutter Closes

LED on Control Box goes OFF

Turn the Laser Shutter Lockout switch to the ON position.

The laser shutter does not automatically Open.

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